**GROUP 6:**

Table 2: Monthly target volumes of product families

|  |  |
| --- | --- |
| **Product Family** | **Monthly Volume** |
| 6000 | 97000 |
| 6040 | 5100 |
| 6300 | 2575 |
| 6110 | 192000 |
| 6100 | 104000 |
| 6400 | 49500 |
| 6700 | 500 |

Table 5: Space requirements of departments and the machine shops

|  |  |
| --- | --- |
| **Department/Machine Shop** |  |
| 125 Ton Press/machine | 38 |
| 210 Ton Press/machine | 50 |
| Face Sanding | 100 |
| Assembly Press Shop/machine | 10 |
| Assembly Shop | 153 |
| Brass Cutting Shop | 49 |
| Compl. Cutting Shop/machine | 19 |
| Cover Shop | 121 |
| Cutting Shop/machine | 12 |
| Cylinder Shop | 70 |
| Paint Shop | 172 |
| Polish Shop | 184 |
| Raw Material Storage | 437 |
| Semi-finished Storage | 176 |
| Side Sanding/machine | 46 |
| Finished Goods Storage | 312 |
| Spring Shop | 55 |
| Final Assembly | 194 |